

Min Needle #	Thread Size V (T)	Government Size	Yds/Pound	Break Strength	Diameter
12 (80)	33 (T30)	AA	13,800	1.8 lbs	.0050"
14 (90)	46 (T45)	B	9,600	7.5 lbs	.0094"
16 (100)	69 (T70)	E	6,000	11 lbs	.0115"
19 (120)	92 (T90)	F	4,200	14.5 lbs	.0133"
22 (140)	138 (T135)	FF	3,000	22 lbs	.0163"
23 (160)	207 (T210)	3 Cord	2,000	32 lbs	.0200"
25 (200)	277 (T270)	4 Cord	1,500	45 lbs	.0231"